



- NOTES:**
- PIERCE UPPER HELM STATION VENT PLUG WITH $\phi 1/16$ " DRILL TO ALLOW FOR OIL EXPANSION. IF MORE THAN ONE STATION REPLACE LOWER HELM(S) VENT PLUG BY TIGHT STEEL PLUG. Δ
 - ALL MOUNTING BOLTS TO BE S.A.E. GR. 5 OR EQUIVALENT.

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TOLERANCES: (UNLESS SPECIFIED OTHERWISE)

X.X	+/- 0.1	FRACTION	+/- 1/64
X.XX	+/- 0.01	ANGULAR	+/- 0.5 DEG.
X.XXX	+/- 0.005	SURFACE FINISH	125 Δ

ALL DIMENSIONS IN INCH(mm)

E	27-09-00	SEE DCN 000064	
D	03-03-00	SEE DCN 000014	C.S.
C	20-07-93	SEE DCN 930037	L.L.
B	29-01-91	SEE DCN 900041	L.L.
A	22-06-90	SEE DCN 900016	J.G.
REV.	DATE	DRAWING/DESIGN CHANGE No.	BY

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DATE: 17-01-90	SCALE: 1":2"	DRAWN: C.S.	APPR. L.L.	PROD.
TITLE: H60/H90/H110 HELM PUMP OVERALL DIMENSIONS			DRAWING NUMBER: C-331001	