



- NOTES:**
- PIERCE UPPER HELM STATION VENT PLUG WITH 1/16 DIA. DRILL, THIS WILL ALLOW OIL EXPANSION IN HOT WEATHER CONDITIONS. IF MORE THAN ONE STATION DO NOT PIERCE LOWER STATION VENT PLUG.
 - ALL MOUNTING BOLTS TO BE U.S. GRADE 5 OR EQUIVALENT.
 - H58 HELM PUMP MUST BE USED WITH A HEADER TANK.

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TOLERANCES: (UNLESS SPECIFIED OTHERWISE)

XX	± 0.1	FRACTION	± 1/64
X.XX	± 0.01	ANGULAR	± 0.5 DEG
X.XXX	± 0.005	SURFACE FINISH	✓

ALL DIMENSIONS IN INCH (mm)

C	01.29.91	SEE DCN 900041	LL
B	12.12.90	SEE DCN 900032	L.C.
A	11.16.90	SEE DCN 900022	L.C.
REV.	DATE	DRAWING / DESIGN CHANGE NO.	BY
<small>JASTRAM ENGINEERING LTD. 136 WEST 3rd Street North Vancouver, B.C. Canada V7M-1E9 Tel: (604) 986-0714 Fax: (604) 986-0334</small>			
DATE:	02.13.90	SCALE:	3/4 : 1
DRAWN:	J.G.	APPROVED:	✓
TITLE:	H26/H36/H58 HELM PUMP OVERALL DIMENSIONS		DRAWING NUMBER:
			C-331003